

2008 Quality Sourcebook

Test & Measurement

Test and measurement equipment and service providers are the lifeblood of the quality profession. Gauge manufacturers provide the industry with thousands of general-use and specialized tools. Nondestructive testing companies permit the measurement of expensive parts and components without harming them. Calibration service and software providers, on the other hand, make certain that the devices used to measure quality on your shop floor are accurate and working properly.

The three guides in this section are the Gauge Manufacturers Directory, the Nondestructive Testing Directory, and the Calibration Services and Software Directory. (Companies offering services are listed with an "SRV" and companies offering software are listed with an "SW.")

These directories are not meant to endorse or exclude any particular organization. Rather, they should be used as a starting point in the data-gathering process. Readers are encouraged to contact the companies directly for more information and to ask for—and check—references. Further information, including company descriptions (if provided to us) can be found on our web site at www.qualitydigest.com/directories.

Test & Measurement Section

Gauge Manufacturers Directory Page 110

This directory of gauge manufacturers includes the company name, address, phone and fax numbers, web address, and the types of gauges each company offers, if provided.

Nondestructive Testing Directory Page 116

This guide lists providers of nondestructive testing services and equipment, and includes company name, address, phone and fax numbers, and web address, along with their specialties, if provided.

Calibration Services and Software Directory Page 119

This guide lists providers of calibration services and software, and includes company name, address, phone and fax numbers, and web address.

Glossary

A2LA—American Association for Laboratory Accreditation

ACIL—American Council for Independent Laboratories

Acoustic emission testing—method of NDT involving the detection of the sound a flaw emits when a material is subjected to pressure

Accuracy—deviation from a known standard

Actual value—measured value of a feature

ANSI—American National Standards Institute

ASNT—American Society for Nondestructive Testing

Deviation—difference between the actual measured dimension and the nominal dimension

Eddy current testing—uses electromagnetic principles and is effective for both ferrous and nonferrous materials

Electromagnetic testing—method of NDT in which electrical currents flowing through ferromagnetic material will be disrupted at imperfections

IEEE—Institute of Electrical and Electronics Engineers

Interpreter—processor, either human or electronic, that assesses information from the measuring device's comparator

LAB—Laboratory Accreditation Bureau

Leak testing—method of NDT that detects flaws by identifying leaks in the material

Liquid penetrant testing—form of NDT that detects flaws on the surface of a part using an illuminated visible or fluorescent dye

Magnetic particle testing—testing wherein a part is subjected to a magnetic field and dusted with magnetic particles, which concentrate near imperfections on and near a part's surface

NIST—National Institute of Standards and Technology

Radiography—X-ray testing of a part

Repeatability—measure of the ability of an instrument to produce the same measured value when sequentially sensing the same quantity under similar measurement conditions

SCC—Standards Council of Canada

SRM—standard reference material

UL—Underwriters Laboratories

Ultrasonic testing—refers to high-frequency sound waves being directed toward a part; the sound waves that bounce back indicate flaws in its structure or measure its thickness

Visual/optical NDT—refers to the use of microscopes, borescopes, magnifying glasses, and other visual inspection devices to locate flaws

The information contained in *Quality Digest* directories, plus some additional information, is available online at www.qualitydigest.com/directories

Gauge Manufacturers Directory

Key to Directory Abbreviations

Air AR
 Angle ANG
 Ball BL
 Bore BR
 Centering CNT
 Chamfer CHM
 Custom CUS
 Depth DP
 Dial Indicator DI
 Electronic E
 Electronic Column EC
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 Vacuum V

inspection services for all industries. ATS offers accredited calibrations for electrical, mechanical, and fixed gauging. ATS offers equipment sales support for Brown & Sharpe, Mitutoyo, Fowler, Renishaw, Vision Engineering, Meyer Gage, and more. ATS also provides NDT, chemical analysis, metallurgical, and polymer testing.

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